

Journal of ALLOYS COMPOUND

Journal of Alloys and Compounds xxx (2006) xxx-xxx

www.elsevier.com/locate/jallcom

Infrared spectrum and compressibility of Ti_3GeC_2 to 51 GPa

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Received 11 May 2006; received in revised form 12 June 2006; accepted 13 June 2006

Abstract 13

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Using a synchrotron radiation source and a diamond anvil cell, we measured the pressure dependence of the lattice parameters of a polycrystalline 14 Ti₃GeC₂ sample up to a pressure of 51 GPa. No phase transformations were observed. As for, Ti₃SiC₂, and most other compounds belonging to the 15 same family of ternary carbides and nitrides, the so-called MAX phases, the compressibility of $T_{i_3}GeC_2$ along the c axis is greater than that along 16 the *a* axis. The bulk modulus is 197 ± 4 GPa, with a pressure derivative of 3.4 ± 0.1 . We also characterized Ti₃GeC₂ by infrared spectroscopy; four 17 of the five expected infrared modes were observed for this material. 18

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Keywords: High pressure; MAX phases; Ti3GeC2; Infrared spectroscopy 20

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1. Introduction 22

Since the discovery that the ternary compounds with the 23 $M_{n+1}AX_n$ (MAX) chemistry, where n = 1, 2 or 3, M is an early 24 transition metal, A is an A-group (mostly IIIA and IVA) element 25 and X is C or N possess an unusual, and sometimes unique, set of 26 properties, they have been studied extensively [1-10]. In these 27 phases, near close-packed transition metal carbide and/or nitride 28 29 layers are interleaved with layers of pure A-group elements. In general these phases are good thermal and electrical con-30 ductors, and are relatively soft (Vickers hardness \approx 2–5 GPa). 31 They are also quite damage, thermal shock and fatigue resis-32 tant. Probably the most important and unusual characteristic 33 of the MAX phases, however, is their machinability; they are 34 most readily machinable with regular high-speed tool steel with 35 no coolant of lubricant required. Such an unusual combination 36 of properties derives partially from the metallic nature of the 37 bonding, partially from their layered structure, and partly from 38

the fact that basal plane dislocations are mobile at all temperatures.

Of special interest to this work is Ti₃GeC₂, which was first synthesized in the late 1960s in powder form [11]. This carbide adopts a hexagonal crystal structure, which consists of layers of edge sharing TiC_6 octahedra and a square-planar Ge layer [11]. The edge sharing TiC_6 octahedra are identical to those found in the rock-salt structure of the corresponding binary carbide, TiC. It was not until recently, however, that single phase fully dense bulk samples were fabricated and characterized [12,13]. Like its isostructural cousin, Ti₃SiC₂, which has been extensively studied, Ti₃GeC₂ is relatively soft, a good thermal and electrical conductor and machinable.

In a recent diamond anvil cell study [14], the bulk modulus of 52 Ti₃GeC₂ was investigated under a non-hydrostatic state of stress 53 up to 64 GPa. Evidence for a shear-induced phase transformation 54 at ≈ 26.6 GPa was reported. The bulk modulus was calculated to be 179 ± 10 GPa. Further, the compressibilities along the a and c axes did not display much of an anisotropy, and differed from the 57 anisotropies observed in Ti₃SiC₂ [15] and Ti₃Si_{0.5}Ge_{0.5}C₂ [16].

One of the motivations of this work was to measure the com-59 pressibility of Ti₃GeC₂ under nearly hydrostatic conditions and 60

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^{0925-8388/\$ -} see front matter © 2006 Published by Elsevier B.V.

doi:10.1016/j.jallcom.2006.06.052 2

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| Table 1 | |
|--------------------------------|--|
| Unit cell parameters and volum | e of Ti ₂ GeC ₂ at various pressures |

| P (GPa) | a (Å) ± 0.002 | c (Å) ± 0.02 | $V(\text{\AA}^3) \pm 0.1$ | V/V _o | a/a _o | c/c _o |
|---------|---------------------|--------------------|---------------------------|------------------|------------------|------------------|
| 0 | 3.084 | 17.80 | 146.6 | 1 | 1 | 1 |
| 2.54 | 3.074 | 17.70 | 144.8 | 0.987 | 0.9966 | 0.9942 |
| 6.10 | 3.054 | 17.55 | 141.8 | 0.967 | 0.9904 | 0.9862 |
| 12.06 | 3.027 | 17.47 | 138.7 | 0.946 | 0.9816 | 0.9816 |
| 16.64 | 3.007 | 17.32 | 135.7 | 0.925 | 0.9751 | 0.9733 |
| 22.37 | 2.989 | 17.17 | 132.8 | 0.906 | 0.9691 | 0.9649 |
| 24.17 | 2.980 | 17.20 | 132.3 | 0.902 | 0.9661 | 0.9665 |
| 28.95 | 2.967 | 17.08 | 130.2 | 0.888 | 0.9619 | 0.9599 |
| 34.99 | 2.953 | 16.86 | 127.3 | 0.868 | 0.9576 | 0.9471 |
| 39.32 | 2.940 | 16.80 | 125.8 | 0.858 | 0.9532 | 0.9441 |
| 43.24 | 2.929 | 16.75 | 124.4 | 0.849 | 0.9496 | 0.941 |
| 47.10 | 2.918 | 16.58 | 122.2 | 0.834 | 0.9460 | 0.9317 |
| 51.16 | 2.904 | 16.59 | 121.2 | 0.827 | 0.9417 | 0.9320 |

⁶¹ compare our results to the recent studies [14]. We also report on

the infrared spectrum of Ti_3GeC_2 , which, as far as we are aware,

63 is a first for any MAX phase.

64 2. Experimental procedure

The sample processing details can be found elsewhere [13]. In brief, bulk polycrystalline samples of Ti_3GeC_2 were prepared by hot pressing the appropriate stoichiometric composition of Ti, graphite and Ge powders at 1873 K for 6 h with an applied pressure of 45 MPa. The samples were then annealed at 1873 K for 48 h in an Ar atmosphere.

Powdered samples were pressurized using a gasketed diamond anvil cell (DAC) with a 400 μ m culet. The gasket made of Rhenium, with 250 μ m in initial thickness, indented to about 50 μ m, and had a 150 μ m diameter hole. Al was used as the pressure-transmitting medium and as marker. The details can be found elsewhere [16–22]. The pressure was determined from the equation of state of Al [23].

The room temperature X-ray diffraction measurements were carried out 76 77 using an angle dispersive synchrotron radiation at CHESS (Cornell University), with a wavelength of $\lambda = 0.496$ Å. Diffraction rings were recorded between 78 $2\theta = 1^{\circ}$ and 35°. FIT2D software [24,25] was employed to convert the image 79 plate records into 2θ 's and intensities. The cell parameters were determined using 80 least squares refinement on individually fitted peaks. The peaks were assigned 81 to the hexagonal structure with the space group P63/mmc; a few impurity peaks 82 of low intensity were also observed and ignored. 83

The IR measurements were performed at U2A beamline of the National Synchrotron Light Source, Brookhaven National Laboratory. The optical layout of 85 the beamline facility has been described in detail elsewhere [26,27]. The spectra 86 were collected with a Bruker IFS 66v/S vacuum Fourier transform interferom-87 eter, Bruker IRscope II microscope equipped with HgCdTe type-A detector for 88 mid-IR and custom made vacuum IR microscope with Bolometer detector for 89 far-IR. The synchrotron source was used for both far- and mid-IR measurements. 90 The optical bench was evacuated and the microscope was purged with dry N2 91 gas during the measurements to reduce or eliminate absorption by water vapor. 92 The resolution for all the measurements is 4 cm^{-1} with 1024 scans for mid-IR 93 and 512 scans for far-IR, respectively. The second set of experiment (far-IR) was 94 taken from a thin film with thickness <1 µm, which was generated by squeezing, 95 small amount of sample powder with a diamond anvil cell. This enhanced the 96 signal to noise ratio of the absorption measurements. 97

98 **3. Results and discussion**

The lattice parameters, unit cell volumes, V, and their relative changes with pressure are listed in Table 1. Least-squares fit of the changes in the relative unit cell volume, V/V_0 , with pressure (Fig. 1) yields:

$$\frac{V}{V_{\rm o}} = 1 - 0.0046 \frac{P}{P_{\rm o}} + 3 \times 10^{-5} \left(\frac{P}{P_{\rm o}}\right)^2 \quad R > 0.998 \tag{1}$$

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where $P_0 = 1$ GPa, V_0 is the unit cell volume $(146.6 \pm 0.1 \text{ Å}^3)$ at $P = 1 \text{ atm}_{\star}$ 104

Fitting the same results to the Birch-Murnaghan equation [28]:

$$P = \frac{3}{2}K_{\rm o}\left[\left(\frac{V}{V_{\rm o}}\right)^{-7/3} - \left(\frac{V}{V_{\rm o}}\right)^{-5/3}\right]$$
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$$\times \left\{ 1 + \frac{3}{4} (K'_{o} - 4) \left[\left(\frac{V}{V_{o}} \right)^{-2/3} - 1 \right] \right\}$$
(2) 109

yields a K_0 value of 197 ± 2 GPa, with a derivative, K'_0 of 110 3.4 ± 0.1. While this K_0 value is 17% greater than the value 111 determined from ultrasound experiments on bulk Ti₃GeC₂ [29], 112



Fig. 1. Effect of pressure on relative unit cell volume, V/V_0 , of Ti₃GeC₂. Also shown are the results for Ti₃SiC₂ and Ti₃Si_{0.5}Ge_{0.5}C₂ taken from Refs. [15] and [16], respectively.

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Fig. 2. Pressure dependencies of the a/a_0 (left axis) and c/c_0 (right axis) for Ti₃GeC₂ (symbols), Ti₃SiC₂ (dashed lines) and Ti₃Si_{0.5}Ge_{0.5}C₂ (solid lines) [15,16].

it is in excellent accord with recent *ab initio* calculations, which predict K_0 to be 198 GPa [30]. This value is greater than that (179 ± 10 GPa) reported for a nominally identical sample measured in a diamond anvil cell under non-hydrostatic conditions [14], but less than that for Ti₃SiC₂ [15] (206 GPa) or TiC (220 GPa) [31].

The P-V curves of Ti₃SiC₂ and Ti₃Si_{0.5}Ge_{0.5}C₂ are also 119 plotted in Fig. 1 for comparison. Clearly Ti₃GeC₂ is more com-120 pressible than Ti_3SiC_2 but less than $Ti_3Si_{0.5}Ge_{0.5}C_2$. It follows 12 that the substitution of Ge for Si in Ti₃SiC₂ leads to a modest 122 softening. Interestingly, the solid solution is more compressible 123 than the two end members. This conclusion is consistent with 124 the thermal expansion results, which show that the solid solu-125 tion exhibits a larger thermal expansion than its end members 126 [29]. 127

The pressure dependencies of the lattice parameters are plotted in Fig. 2; least squares fits of the curves yield:

$$a_{0} = 1 - 0.0016 \left(\frac{P}{P_{0}}\right) + 9 \times 10^{-6} \left(\frac{P}{P_{0}}\right)^{2} R > 0.998 \quad (3)$$

131 and

$$\frac{c}{c_{\rm o}} = 1 - 0.0016 \left(\frac{P}{P_{\rm o}}\right) + 5 \times 10^{-6} \left(\frac{P}{P_{\rm o}}\right)^2 R > 0.992 \quad (4)$$

Not surprisingly, like Ti_3SiC_2 and $Ti_3Si_{0.5}Ge_{0.5}C_2$, Ti_3GeC_2 is more compressible along the *c* than along the *a*axis.

Based on first-principles total energy calculations, Wang and Zhou [32] suggested that a reversible polymorphic phase transition is possible in Ti₃SiC₂ at high shear strains. They described it as a sliding of Si atoms between the 2b and 2d Wyckoff positions. Wang et al. [14] recently showed that indeed when Ti₃GeC₂ was subjected to a non-hydrostatic state of stress, a phase transformation was observed at \approx 27 GPa. The results of this work are consistent with this view: in the absence of shear stresses, no phase transformation was observed. 143

Based on group theory analysis we predict the fol-145 lowing modes for the M_3AX_2 structure: $2A_{1g} + 4A_{2u} +$ 146 $3E_{2g} + 4E_{1u} + 2E_{1g}$. Of these, $2A_{1g} + 3E_{2g} + 2E_{1g}$ are Raman 147 active; $3A_{2u} + 2E_{1u}$ are infrared active, and $A_{2u} + 2E_{1u}$ are 148 acoustic modes. The synchrotron infrared spectrum of Ti₃GeC₂ 149 is shown in Fig. 3. Four of the five predicted modes are observed. 150 The peaks observed at 210.4, 252.3 and 340.5 cm^{-1} (Fig. 3a) 151 are close to those calculated for Ti₃SiC₂ viz. 175, 270 and 152 318 cm^{-1} , respectively. The far-IR peak observed, as strong reflection, (Fig. 3b) around 875 cm^{-1} is higher than that pre-153 154 dicted for Ti_3SiC_2 at 607 cm⁻¹, it may be attributed to mul-155 tiphonon absorptions. These comments notwithstanding it are 156 hereby acknowledged that the assignment of these modes is 157 preliminary and has to be complemented and verified by more 158 experiments and theoretical calculations for Ti₃GeC₂. 159



Fig. 3. Synchrotron IR spectrum of $Ti_3GeC_{\lambda}(a)$ mid-IR and (b) far-IR region. Four of the five predicted modes are observed. The peaks observed at 210.4, 252.3 and 340.5 cm⁻¹ (a) are close to those calculated for Ti_3SiC_2 . The far-IR peak observed around 875 cm⁻¹ (b) is higher than that predicted for Ti_3SiC_2 at 607 cm⁻¹, i_{λ} may be attributed to multiphonon absorptions.

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160 4. Conclusions

In summary, the pressure dependencies of the lattice param-161 eters of Ti₃GeC₂, up to a pressure of 51 GPa. No phase trans-162 formations were observed. Like Ti₃SiC₂ and most other MAX 163 phases characterized to date, the compressibility of Ti₃GeC₂ 164 along the c axis is greater than that along the a axis. The bulk 165 modulus is 197 ± 4 GPa, with a pressure derivative of 3.4(1). We 166 also characterized Ti₃GeC₂ by infrared spectroscopy; four of the 167 five expected infrared modes were observed for this material. 168

169 Acknowledgments

This work was financially supported by a grant from the National Science Foundation (DMR 0231291) and (DMR 0503711 to Drexel U.). Part of this work was conducted at Cornell High Energy Synchrotron Source (CHESS), supported by NSE grant and NIH/NIGMS under award DMR 0225180

¹⁷⁴ NSF grant and NIH/NIGMS under award DMR 0225180.

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